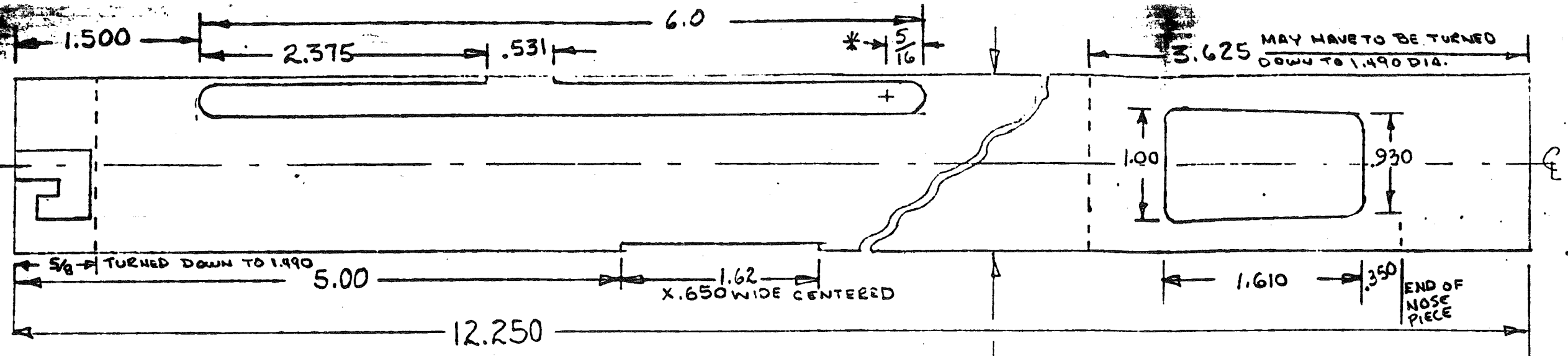




Sten MkV SMG



NOTES:

1. SHORTCUT TO CONSTRUCTION CAN BE ACCOMPLISHED BY CUTTING TUBE FLUSH TO REAR SIGHT RING AND FLUSH TO BARREL BUSHING. IF THIS METHOD IS USED, A REDUCTION IN LENGTH MUST ALSO BE MADE.
2. * $\frac{5}{16}$ - ON CENTER LINE OF SLOT AND IN CENTER OF TUBE, DRILL A $\frac{9}{32}$ " DIA HOLE THRU THE OTHER SIDE. THIS ALLOWS THE BOLT HANDLE END TO ENTER AND LOCK BOLT IN FORWARD POSITION.
3. DOTTED LINE AT $\frac{5}{8}$ AND 3.625 DIMENSIONS MAY NEED TO BE TURNED DOWN TO 1.490 DIA TO FIT MAG HOUSING AND REAR SIGHT RING.
4. THESE DIMENSIONS TAKEN FROM A MK-II.
5. ALL OTHER DIMENSIONS REFER TO INSTRUCTION PACKET.
6. THE LENGTH OF THE MK-II IS THE SAME AS THE MK-II. THE MAIN DIFFERENCE IS THE SEAR PORT OPENING AND SAFETY SLOT LOCATION. THE LOCKING HOLE $\frac{9}{32}$ IS USED IN MK-II VARIATIONS.

1/2 O.D. DOM TUBING X .049, .055, .062 WALL.

This drawing may be downloaded free of charge from <http://www.josreichert.com>. It is provided by Joseph Reichert, d/b/a/ Reichert Büchsenmacher (RB).

STEN MK II	
DIMENSIONS RELATED TO MK II	
IN ADDITION TO STEN INSTRUCTIONS	SHEET 13